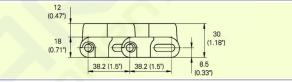
## HabasitLINK<sup>®</sup> M3892 Raised Deck 1.5"

# habasit

### Description

- Imperial belt width
- For radius and straight conveying, ideal for case handling (collapse factor 2.2)
- 45% open area; 82% open contact area; largest opening 10.7x20.6 mm (0.42"x0.81")
- Indent of 32 mm (1 1/4")
- Excellent for shifting goods sidewards on and off the belt with simple conveyor design
- Food approved materials available
- Rod diameter 6 mm *(0.24")*
- Smart Fit rod retention
- Large distance between wearstrips possible
- "Open window" sprockets





#### Belt data

Belt material			POM			
Rod material		POM	P.	A		
Nominal tensile strength F' <sub>N</sub>	N/m	23000	23000	32000		
straight run	lb/ft	1575	1575	2192		
Nominal tensile strength $F_{N}$ in	N	2000	2000	2400		
Curve (1)	lbf	450	450	540		
Temperature range	°C	5 - 93	5 - 105	-40 - 93		
	°F	40 - 200	40 - 220	-40 - 200		
Belt weight m <sub>B</sub>	kg/m <sup>2</sup>	11.5	11.5	17.1		
	lb/sqft	2.36	2.36	3.50		

 $^{(1)}$  For b\_  $_{\rm 0}$  > 600 mm (23.6") higher values admissible.

Diameter of idling rollers Diameter of support		Diameter	for gravity	Backbendin	g radius for	Backbending radius for				
(minimum)	inimum) rollers		take-up and	center drive	elevators w	vithout side	elevators with side			
	(minimum)		roll	ers	guards or		guards or hold down			
				(minimum)		devices (r	minimum)	devices (minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
60	2	100	4	150	6	150	6	250.0	10	

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

#### Standard range of belt widths b<sub>0</sub> and collapse factor Q (R<sub>min</sub> = Q x b<sub>0</sub>) for nominal factor 2.2

Belt width mm (nom.)	254	304	356	406	457	508	559	609	660	711	762	813	864	914
Belt width inch (nom.)	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Coll.fact. Q	1.86	1.92	1.96	1.99	2.02	2.03	2.05	2.06	2.07	2.08	2.09	2.09	2.10	2.10
Belt width mm (nom.)	965	1016	1067	1117	1168	1219	1270							
Belt width inch (nom.)	38	40	42	44	46	48	50							
Coll.fact. Q	2.11	2.11	2.11	2.12	2.12	2.12	2.13							

Belt widths larger than 1270 mm (50") are not recommended.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

**Standard belt widths** in increments of 2.0" (50.8 mm). Non-standard widths are offered in increments of 1.0" (25.4 mm). Smallest possible width 8.0" (203.2 mm).

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For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

Protection type: IP 1X (DIN EN 60259 / IEC 529)

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