# HabasitLINK® M2540 Radius GripTop 1"



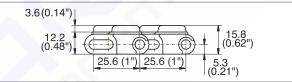
### Description

- For radius and straight conveying, with inclines (collapse factor 2.2)
- 20% open area; largest opening 5x7.5 mm (0.2"x0.3")
- Indent 21 mm (0.83")
- Abrasion resistant GripTop, high friction
- Food approved materials available
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

## Accessories

• Clip-on side guards





#### Belt data

Dent data							
Belt material			PP				
GripTop material		TPE					
Rod material		POM	PA				
Nominal tensile strength F' <sub>N</sub>	N/m	19000	19000				
straight run	lb/ft	1300	1300				
Nominal tensile strength $F_{N}$ in	N	1000	1000				
curve (1)	lbf	225	225				
Temperature range	°C	5 - 60	5 - 60				
	°F	40 - 140	40 - 140				
Belt weight m <sub>B</sub>	kg/m²	6.4	6.4				
	lb/sqft	1.31	1.31				

<sup>(1)</sup> For b<sub>o</sub> > 300 mm (12") higher values admissible. Refer to LINK-SeleCalc

Diameter of (minimum)	idling rollers	roll	of support ers mum)	take-up and roll	Diameter for gravity take-up and center drive rollers (minimum)		ng radius for vithout side hold down minimum)	Backbending radius for elevators with side guards or hold down devices (minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
50	2	50	2	100	4	150	6	250.0	10	

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

### Standard range of belt widths $b_0$ and collapse factor Q ( $R_{min} = Q \times b_0$ )

Belt width mm (nom.)	200	250	300	350	400	450	500	550	600	650	700	750	800	850
Belt width inch (nom.)	8	10	12	14	16	18	20	22	24	26	28	30	32	34
Coll. fact. Q	2.03	2.07	2.10	2.12	2.14	2.15	2.16	2.17	2.18	2.18	2.19	2.19	2.19	2.20
Belt width mm (nom.)	900	950	1000	1050	1100	1150	1200							
Belt width inch (nom.)	36	38	40	42	43	45	47							
Coll. fact. Q	2.20	2.20	2.21	2.21	2.21	2.21	2.21							

Belt widths larger 1200 mm (48") not recommended; please contact Habasit.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For PP material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

## HabasitLINK<sup>®</sup> M2540 Radius GripTop 1"



Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 150 mm (5.9").

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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